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## ATTENTION

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<b>ATTENTION</b> KEEP THIS DOOR CLOSED	<b>ATTENTION</b> STAY ALERT WHEN WORKING WITH MACHINERY	<b>ATTENTION</b> ALL VISITORS REPORT TO SITE OFFICE	<b>ATTENTION</b> THINK BEFORE YOU ACT	<b>ATTENTION</b> WET FLOOR	<b>ATTENTION</b> TURN OFF MOBILE PHONES	<b>ATTENTION</b> REPORT ACCIDENTS	<b>ATTENTION</b> REPORT INCIDENTS	<b>ATTENTION</b> REPORT ACCIDENTS OR INCIDENTS	<b>ATTENTION</b> WATCH OUT FOR OTHER WORKERS	<b>ATTENTION</b> WEAR THE CORRECT PPE	
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		<b>ATTENTION</b> NOTIFY OTHERS IF WORKING IN THEIR AREA	<b>ATTENTION</b> DON'T LEAVE THIS ROOM UNDY	<b>ATTENTION</b> AIM FOR AN ACCIDENT FREE SHIFT	<b>ATTENTION</b> ARRIVE AT WORK FRESH	<b>ATTENTION</b> SEEK ASSISTANCE IF THE LOAD IS TOO HEAVY	<b>ATTENTION</b> USE SAFETY EQUIPMENT PROVIDED	<b>ATTENTION</b> BE CONSIDERATE OF PERSONAL HYGIENE	<b>ATTENTION</b> WASH HANDS BEFORE EATING/DRINKING	<b>ATTENTION</b> DO NOT OPERATE	
		att23	att24	att25	att26	att27	att28	att29	att30	att31	
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						att32	att33	att34	att35	att_blank_port	att_blank_lands

## STAY SAFE

<b>STAY SAFE</b> BE SAFE LOCK/TAG IT OUT	<b>STAY SAFE</b> AVOID FALLS WATCH AHEAD	<b>STAY SAFE</b> ASSESS THE RISKS	<b>STAY SAFE</b> PREVENT ACCIDENTS TO PREVENT INJURY	<b>STAY SAFE</b> KNOW YOUR LIMITS WHEN LIFTING	<b>STAY SAFE</b> REPORT ALL INJURIES NO MATTER HOW SMALL	<b>STAY SAFE</b> THERE IS NO SUBSTITUTE FOR SAFE PROCEDURE	<b>STAY SAFE</b> WE AIM FOR ZERO ACCIDENTS	<b>STAY SAFE</b> ALL MATCHES AND LIGHTERS TO BE LEFT AT FRONT GATE	<b>STAY SAFE</b> THIS WORKPLACE IS DRUG AND ALCOHOL FREE	<b>STAY SAFE</b> NO ONE IS TOO TOUGH FOR FIRST AID		
ss01	ss02	ss03	ss04	ss05	ss06	ss07	ss08	ss09	ss10	ss11		
<b>STAY SAFE</b> TWO TRIPS SAVES ONE FALL	<b>STAY SAFE</b> ARE YOU BEING CAREFUL?	<b>STAY SAFE</b> ARE YOU PLAYING IT SAFE?	<b>STAY SAFE</b> FOLLOW SAFETY RULES	<b>STAY SAFE</b> THE FAST WAY IS NOT ALWAYS THE RIGHT WAY	<b>STAY SAFE</b> FOLLOW SAFETY PROCEDURES	<b>STAY SAFE</b> REPORT ALL HAZARDS BEFORE THEY BECOME ACCIDENTS	<b>STAY SAFE</b> TAKE TIME TO DO IT RIGHT THE FIRST TIME	<b>STAY SAFE</b> THE RIGHT WAY IS THE ONLY WAY	<b>STAY SAFE</b> STACK NEATLY IN THIS AREA	<b>STAY SAFE</b> SHOW NEW WORKERS THE RIGHT WAY		
ss12	ss13	ss14	ss15	ss16	ss17	ss18	ss19	ss20	ss21	ss22		
<b>STAY SAFE</b> TAKE CARE TO BE SAFE	<b>STAY SAFE</b> SAFETY HELMETS MUST BE WORN IN THIS AREA	<b>STAY SAFE</b> EYE PROTECTION MUST BE WORN IN THIS AREA	<b>STAY SAFE</b> HEARING PROTECTION MUST BE WORN IN THIS AREA	<b>STAY SAFE</b> SAFETY FOOTWEAR MUST BE WORN IN THIS AREA	<b>STAY SAFE</b> SAFETY VESTS MUST BE WORN IN THIS AREA	<b>STAY SAFE</b> BEWARE OF BACK INJURY WHEN LIFTING	<b>STAY SAFE</b> WE WORK AS A SAFE TEAM	<b>STAY SAFE</b> THERE IS ONLY ONE WAY - THE SAFE WAY	<b>STAY SAFE</b> A PREPARED WORKER IS THE BEST WORKER	<b>STAY SAFE</b> A SAFE WORKER IS THE BEST WORKER		
ss23	ss24	ss25	ss26	ss27	ss28	ss29	ss30	ss31	ss32	ss33		
<b>STAY SAFE</b> MONITOR ALL CONTROLS	<b>STAY SAFE</b> DON'T CLIMB ON EQUIPMENT	<b>STAY SAFE</b> AVOID INJURY BY USING APPROPRIATE EQUIPMENT	<b>STAY SAFE</b> SHORTCUTS ARE NO SUBSTITUTE FOR PROPER PROCEDURE	<b>STAY SAFE</b> DON'T TWIST - MOVE YOUR FEET	<b>STAY SAFE</b> BEND YOUR KNEES WHEN YOU LIFT	<b>STAY SAFE</b> RAISE THE BAR ON SAFETY STANDARDS	<b>STAY SAFE</b> BEING SEEN IS BEING SAFE	<b>STAY SAFE</b> EVERYONE WINS WHEN YOU ACHIEVE SAFETY GOALS	<b>STAY SAFE</b> IDENTIFY HAZARDS	<b>STAY SAFE</b> WORKING SAFE IS BETTER THAN CHANGING INJURY		
ss34	ss35	ss36	ss37	ss38	ss39	ss40	ss41	ss42	ss43	ss44		
<b>STAY SAFE</b> AN ACCIDENT IS ONLY AN ATTITUDE AWAY	<b>STAY SAFE</b> TAKE BREAKS TO REDUCE FATIGUE	<b>STAY SAFE</b> ELIMINATE THE RISKS	<b>STAY SAFE</b> WORKING SAFELY IS CONTAGIOUS! START AN EPIDEMIC	<b>STAY SAFE</b> OPEN YOUR EYES TO BE SAFELY WISE	<b>STAY SAFE</b> A SAFETY PROGRAM IS ONLY AS GOOD AS THE PEOPLE WHO USE IT	<b>STAY SAFE</b> A LOAD TOO TALL CAN CAUSE YOU A FALL	<b>STAY SAFE</b> DON'T LET UNSAFE WORK PRACTICES CARRY YOU AWAY	<b>STAY SAFE</b> MAKE A SAFETY SUGGESTION NOW - BETTER THAN AN ACCIDENT REPORT LATER	<b>STAY SAFE</b> PLUG INTO SAFETY. TAKE CARE WITH ELECTRICITY	<b>STAY SAFE</b> USE YOUR HEAD AND EYES ALERT - PREVENT A MATE FROM BEING HURT		
ss45	ss46	ss47	ss48	ss49	ss50	ss51	ss52	ss53	ss54	ss55		
				<b>STAY SAFE</b> SAFETY NEVER HURTS	<b>STAY SAFE</b> THINK SAFE REFLECT SAFE	<b>STAY SAFE</b> PPE IS FOR YOU	<b>STAY SAFE</b> WATCH YOUR STEP	<b>STAY SAFE</b> WALK! DON'T RUN	<b>STAY SAFE</b> DON'T JUMP FROM HEIGHTS	<b>STAY SAFE</b> REPORT ALL HAZARDS	<b>STAY SAFE</b>	<b>STAY SAFE</b>
				ss56	ss57	ss58	ss59	ss60	ss61	ss62	ss_blank_port	ss_blank_lands

## BE TIDY

<b>BE TIDY</b> PLEASE STACK DISHES NEATLY	<b>BE TIDY</b> YOUR MESS - YOUR RESPONSIBILITY	<b>BE TIDY</b> USE BINS PROVIDED	<b>BE TIDY</b> CLEAN UP	<b>BE TIDY</b> DISPOSE CIGARETTE BUTTS WITH CARE	<b>BE TIDY</b> RESPECT SHARED AREAS	<b>BE TIDY</b> RETURN ITEMS TO CORRECT STORAGE AREA	<b>BE TIDY</b> DON'T FALL INTO SLOPPY HABITS	<b>BE TIDY</b> RETURN EQUIPMENT TO STORAGE AREAS	<b>BE TIDY</b> KEEP STORAGE AREA TIDY	<b>BE TIDY</b> TURN OFF LIGHTS AS YOU LEAVE
bt01	bt02	bt03	bt04	bt05	bt06	bt07	bt08	bt09	bt10	bt11
		<b>BE TIDY</b> WIPE FEET BEFORE ENTERING	<b>BE TIDY</b> FALLS CAN BE AVOIDED	<b>BE TIDY</b> LABEL STORAGE AREAS EFFECTIVELY	<b>BE TIDY</b> LEAVE ROOM TIDY	<b>BE TIDY</b> IT NEEDN'T BE A HASSLE	<b>BE TIDY</b> CLEAN UP SPILLS	<b>BE TIDY</b> PLEASE KEEP YOUR WORKSTATION TIDY	<b>BE TIDY</b> IT JUST REQUIRES CONSIDERATION	<b>BE TIDY</b> PLEASE PICK UP WHEN YOU'RE DONE
		bt12	bt13	bt14	bt15	bt16	bt17	bt18	bt19	bt20
				<b>BE TIDY</b> WASH YOUR OWN DISHES	<b>BE TIDY</b> WASH HANDS BEFORE ENTERING	<b>BE TIDY</b> KEEP FILING CABINET CLOSED	<b>BE TIDY</b> WIPE BENCHES CLEAN	<b>BE TIDY</b> DON'T OVERFILL BINS	<b>BE TIDY</b>	<b>BE TIDY</b>
				bt21	bt22	bt23	bt24	bt25	bt_blank_port	bt_blank_lands

## QUALITY

<b>QUALITY</b> WORK TO GET IT RIGHT THE FIRST TIME	<b>QUALITY</b> DO YOUR BEST - BE YOUR BEST	<b>QUALITY</b> NEVER TAKE SHORTCUTS	<b>QUALITY</b> OUR RESPONSIBILITY IS TO DO OUR BEST	<b>QUALITY</b> THERE IS NO SUCH PHRASE AS "IT'S GOOD ENOUGH"	<b>QUALITY</b> ONE BAD EXPERIENCE IS ONE LESS CUSTOMER	<b>QUALITY</b> YOU CAN ALWAYS IMPROVE	<b>QUALITY</b> QUALITY NEVER GIVES UP	<b>QUALITY</b> THOUGHTS AND IDEAS PRECEDE QUALITY RESULTS	<b>QUALITY</b> KNOW THE STANDARDS - SET THE GOALS	<b>QUALITY</b> SAFETY STANDARDS DEPEND ON YOU
qua01	qua02	qua03	qua04	qua05	qua06	qua07	qua08	qua09	qua10	qua11
<b>QUALITY</b> CONTINUOUS IMPROVEMENT IS A NEVER ENDING PROCESS	<b>QUALITY</b> THERE'S NO SUCH PHRASE AS "IT'S NOT MY JOB"	<b>QUALITY</b> LET'S BE PROUD OF OUR WORK	<b>QUALITY</b> QUALITY IS CONSTANTLY SETTING GOALS	<b>QUALITY</b> TOGETHER EVERYONE ACHIEVES MORE	<b>QUALITY</b> FAULT DETECTED DO NOT USE	<b>QUALITY</b> PASSED INSPECTION	<b>QUALITY</b> INSPECTION FAILED	<b>QUALITY</b> INSPECTED BY	<b>QUALITY</b> IT'S A TEAM APPROACH	<b>QUALITY</b> IS TOP PRIORITY
qua12	qua13	qua14	qua15	qua16	qua17	qua18	qua19	qua20	qua21	qua22
<b>QUALITY</b> INSPECTION AREA	<b>QUALITY</b> TO BE INSPECTED	<b>QUALITY</b> THERE'S NO BETTER WAY	<b>QUALITY</b> QUALITY CREATES CUSTOMER LOYALTY	<b>QUALITY</b> IT'S BEING OPEN TO CONTINUOUS IMPROVEMENT	<b>QUALITY</b> IT'S ACCEPTING THE CHALLENGES OF CHANGE	<b>QUALITY</b> MAKE EXCELLENCE A HABIT	<b>QUALITY</b> PEOPLE WORKING SMARTLY	<b>QUALITY</b> IN BUSINESS IT'S THE DIFFERENCE BETWEEN SUCCESS AND FAILURE	<b>QUALITY</b> NEVER BY COINCIDENCE	<b>QUALITY</b> THE PERFORMANCE STANDARD IS ZERO DEFECTS
qua23	qua24	qua25	qua26	qua27	qua28	qua29	qua30	qua31	qua32	qua33
		<b>QUALITY</b> QUALITY IS YOUR BEST EFFORT	<b>QUALITY</b> IT'S HOW THE CUSTOMER SEES IT	<b>QUALITY</b> PREVENTS UNNECESSARY PROBLEMS	<b>QUALITY</b> ACHIEVING MORE THAN WHAT IS EXPECTED	<b>QUALITY</b> QUALITY IS LEARNING FROM MISTAKES	<b>QUALITY</b> DEPENDS ON YOU!	<b>QUALITY</b> IT PAYS FOR ITSELF	<b>QUALITY</b>	<b>QUALITY</b>
		qua34	qua35	qua36	qua37	qua38	qua39	qua40	qua_blank_port	qua_blank_lands

## SECURITY

<b>SECURITY</b> VISITORS REPORT TO RECEPTION PLEASE	<b>SECURITY</b> VISITORS REPORT TO OFFICE PLEASE	<b>SECURITY</b> VISITORS REPORT TO GUARD HOUSE PLEASE	<b>SECURITY</b> VISITORS MUST WEAR ID. BADGE	<b>SECURITY</b> NO MOBILE PHONES IN THIS AREA	<b>SECURITY</b> VISITOR PHONES MUST BE VISIBLE AT ALL TIMES	<b>SECURITY</b> KEEP YOUR VALUABLES SECURE	<b>SECURITY</b> LOCK VALUABLES AWAY	<b>SECURITY</b> DON'T LEAVE VALUABLES UNATTENDED	<b>SECURITY</b> NO CAMERAS	<b>SECURITY</b> REPORT SUSPICIOUS BEHAVIOUR
sec01	sec02	sec03	sec04	sec05	sec06	sec07	sec08	sec09	sec10	sec11
					<b>SECURITY</b> STORE VALUABLES IN A SAFE PLACE	<b>SECURITY</b> DON'T LEAVE VALUABLES IN THE CAR	<b>SECURITY</b> ALWAYS LEAVE YOUR CAR LOCKED	<b>SECURITY</b> LOCK THE DOOR IF YOU ARE LAST TO LEAVE	<b>SECURITY</b>	<b>SECURITY</b>
					sec12	sec13	sec14	sec15	sec_blank_port	sec_blank_lands

## ENVIRONMENT

<b>ENVIRONMENT</b> NON-RECYCLABLE WASTE	<b>ENVIRONMENT</b> IS IT ENVIRONMENTALLY FRIENDLY?	<b>ENVIRONMENT</b> SAVE ENERGY - TURN OFF LIGHTS	<b>ENVIRONMENT</b> USE BOTH SIDES OF PAPER	<b>ENVIRONMENT</b> USE SCRAP PAPER FOR MEMO'S	<b>ENVIRONMENT</b> REUSE RESOURCES	<b>ENVIRONMENT</b> THINK ABOUT YOUR WORK HABITS	<b>ENVIRONMENT</b> FOLLOW PROPER WASTE DISPOSAL PROCEDURES	<b>ENVIRONMENT</b> REDUCE UNNECESSARY WASTE	<b>ENVIRONMENT</b> PROTECT THE ENVIRONMENT FOR THE FUTURE	<b>ENVIRONMENT</b> REDUCE POLLUTION - MAINTAIN YOUR EQUIPMENT			
env01	env02	env03	env04	env05	env06	env07	env08	env09	env10	env11			
<b>ENVIRONMENT</b> EXTEND LIFESPAN WITH REGULAR MAINTENANCE	<b>ENVIRONMENT</b> DON'T LEAVE TAPS DRIPPING	<b>ENVIRONMENT</b> SAVE A TREE RECYCLE PAPER	<b>ENVIRONMENT</b> PLASTICS DISPOSAL ONLY	<b>ENVIRONMENT</b> REDUCE REUSE RECYCLE	<b>ENVIRONMENT</b> PAPER DISPOSAL ONLY	<b>ENVIRONMENT</b> GLASS DISPOSAL ONLY	<b>ENVIRONMENT</b> REDUCE WASTE NOW	<b>ENVIRONMENT</b> SAVE WATER	<b>ENVIRONMENT</b> SCRAP PAPER	<b>ENVIRONMENT</b> TURN OFF TAPS	<b>ENVIRONMENT</b> RECYCLE	<b>ENVIRONMENT</b> REDUCE	<b>ENVIRONMENT</b> REUSE
env12	env13	env14	env15	env16	env17	env18	env19	env20	env21	env22	env23	env24	env25
										<b>ENVIRONMENT</b>	<b>ENVIRONMENT</b>	<b>ENVIRONMENT</b>	<b>ENVIRONMENT</b>
										env_blank_port	env_blank_lands	env_blank_port	env_blank_lands